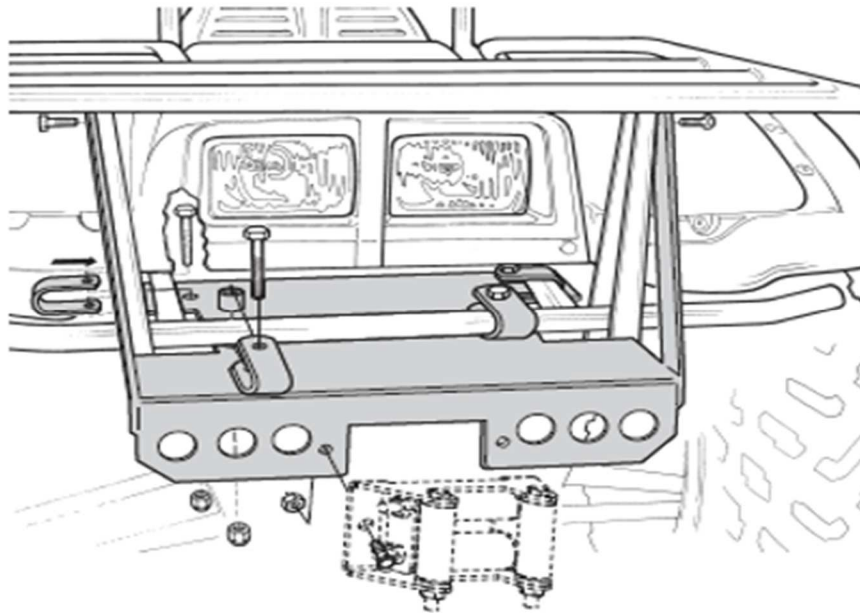


ITEM	PART#	QTY.	DESCRIPTION
1	1553-70	1	Winch Mount Plate
2	HDW9408	2	3/4 U-Clamp
3	HDW9407	2	7/8 U-Clamp
4	HDW7058	4	5/16 Nylock Nut
5	HDW1054	2	8mm x 25mm Hex Bolt
6	HDW2052	4	5/16 x 1-3/4 Hex Bolt
7	HDW9430	2	3/4 x 3/4 Plastic Spacer

Winch Mount Installation Instructions

for 89-98 Suzuki LTF250, 87-98 LT250 4x4, 91-98 LT300 King Quad

1. Remove the front bumper protection pad and screen. (Retain the screen and pad for use if the winch mount is removed).
2. Remove the top two bolts that secure the front rack to the bumper.
3. Install the winch to the winch mount using the hardware provided with the winch. **Note:** The winch attaches to the mount upside down. Be sure that the winch winds in the correct direction. Install the winch/winch mount under the main bumper tube with the winch mount support arms aligned with the top two rack/front bumper bolts. Install the (2) 8mm x 25mm hex bolts provided per the illustration. **Do not tighten completely.**
4. Install the (2) 3/4" u-clamps around the rear of the bumper tube and install (2) of the 5/16" bolts and nylock nuts. Do not tighten.
5. Install the (2) 7/8" u-clamps around the front of the main bumper cross tube. Install the other (2) 5/16" bolts through the clamps, spacers and winch mount and install the Nylock nuts. Tighten all bolts securely.



NOTE: If bolts do not go through u-clamps you may have to squeeze them a little. Attach Roller winch with provided from winch manufacturer and wire per their specs.

not go through have to squeeze
Fairlead and hardware

FOR QUESTIONS OR COMMENTS PLEASE CALL: 320-964-1616
(Company Hours Monday Thru Thursday 7:00 – 4:30 CST)

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