

WINCH MOUNT INSTALLATION INSTRUCTIONS  
HONDA  
00-06 Rancher 350 S/ES – 04-07 Rancher 400 ES/AT

ITEM	QTY.	PART#	DESCRIPTION
1	1	1587-1	Winch Mount Plate
2	2	KD23P	1" U-Clamp
3	2	HDW9406	Spacer 5/8 Rd x 5/8 Lg
4	2	HDW9407	7/8" U-Clamp
5	1	1587-2	Angel Support Bracket
6	2	HDW1050	8mm x 20mm Hex Bolt
7	2	HDW2105	3/8 x 2 Hex Bolt
8	2	HDW2108	3/8 x 3 Hex Bolt
9	4	HDW7061	3/8 Nylock Nut
10	2	HDW9002	5/16 Flat Washer
11	2	HDW2050	5/16 x 3/4 Hex Bolt
12	2	HDW7056	5/16 Serrated Flange Nut

**NOTE:** Fairlead is not included with this kit

6. Attach fairlead to mount with hardware provided with winch and wire to winch manufactures instructions

### INSTRUCTIONS:

1. Remove the middle two 8mm hex bolts that mount the front bumper to the main frame and discard.
2. Install the winch to the mount using the hardware provided with the winch and slide the complete unit under the front fender between the bumper tubes. The winch and the mount should be positioned so the middle mount tabs of the winch mount line up with the two holes that you removed the bolts from. Install the (2) provided 8mm x 20mm hex bolts and 5/16" flat washers provided. Do not tighten.
3. Install the (2) 1" u-clamps that mount the top of the winch mount around the frame tubes from the inside per the illustration. Install the provided 3/8" x 3" hex bolts through the winch mount and then through the spacers and the U-Clamps and install the 3/8" nylock nuts.
4. Install the angled support bracket so it fits across the top of the winch mount ahead of where you installed the 8mm x 20mm bolts and so the arms angle forward. Install the (2) provided 5/16" hex bolts and flanged nuts.
5. Install the (2) 7/8" u-clamps around the middle bumper support tubes upwards so they line up with the holes in the end of the angle support bracket. Install the (2) 3/8" x 2" hex bolts through the clamps and bracket and install the 3/8" nylock nuts. Tighten all bolts.

