ITEM	PART#	QTY.	DESCRIPTION
1	1605-1	1	Winch Mount Plate
2	1605-2	1	Upper Support Plate
3	HDW7058	4	5/16 Nylock Nut
4	HDW2050	4	5/16 x 3/4 Hex Bolt
5	HDW1061	2	8mm x 30mm Hex Bolt
6	HDW1041	2	8mm Nylock Nut

## WINCH MOUNT INSTALLATION INSTRUCTIONS 08-13 SUZUKI KING QUAD 400

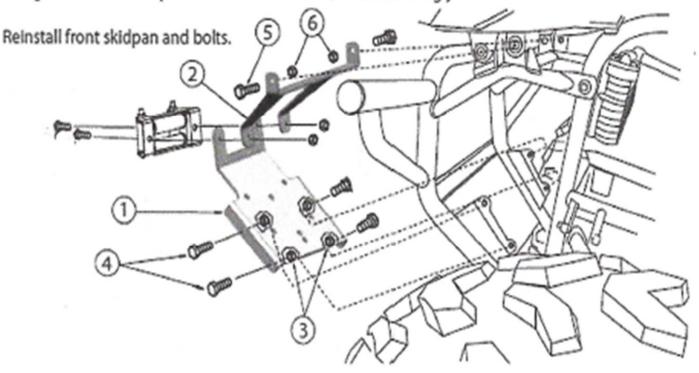
(Roller Fairlead not included with mount kit)

Temporarily remove the top two bolts from the plastic front lower skidpan. Remove the two bolts on the top side tab of the front bumper that attaches the bumper to the frame (directly behind the bolts holding the front plastic to the bumper). See Illustration.

Place the main winch mount plate on the existing tabs in the bumper per the illustration. Secure with two 5/16" x 3/4" hex bolts (#4) and 5/16" nylock nuts (#3) on each side.

Slide the upper support plate (#2) in place lining it up with the inside of the main winch plate and inside the upper frame to bumper mounting holes. Secure to the upper mounting holes with two 8mm x 30mm hex bolts (#5) and 8mm nylock nuts (#6).

Install the winch on top of the main mount plate using the hardware provided with the winch.



Using the instructions provided with the winch, wire accordingly.

Install roller fairlead to front with hardware provided from winch manufacturer.

FOR QUESTIONS OR COMMENTS PLEASE CALL: 320-964-1616 (Hours are Monday thru Thursday 7:00 – 4:30 CST )